



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3245-9
Job Sheet 172812



Part No: D3245-9

Job Qty: 10 ea

Part Name: Gasket 8.35



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 7 IPP B 04.12.06 Made in-house KJ/JLM IPP Rev:C ecn 1052/water jet 07-11-05 DD
verified by:EC IPP Rev:D 12.11.07 PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/10/18	3/10/18	0.00	0.00	Start Up Waterjet		ac 18/03/01
100	Waterjet	10 pcs	3/12/18	3/12/18	0.06	0.17	Waterjet1		ac 18/03/01
110	QC	10 pcs	3/12/18	3/12/18	0.00	0.00	QC2 Waterjet-1		ac 18/03/01
120	QC	10 pcs	3/12/18	3/12/18	0.00	0.00	QC8-2		38
130	Packaging	10 pcs	3/12/18	3/12/18	0.00	0.00	Packaging3	Sto22	MAR 01 2018
140	QC21-SA	10 Ea	3/12/18	3/12/18	0.00	0.00	QC21		DAS 21 9:59 MAR 02 2018

Part Op Descriptions: 100 - 1-Cut as per Dwg D3245

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245	Gasket	.4060 sf (.0406 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3245	0	61	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST Skid-tube ☐	DEPARTMENT/PROCESS Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																								
Date : _____	Step #: _____	MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																									
Description Work Dart Aerospace Ltd. 1270 Aberdeen Street Haverhill, MA 01830 Tel: 978.632-5200 Fax: 978.632-5201 Email: sales@dartaero.com www.dartaero.com Date: 8/11/10 Container No: S0465783 Part: D3245-9 Job No: 172812 Serial No: 172812 Revised: 11/10/10																																																											
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Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
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